



SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:
US OSHA Hazard Communication Standard (29 CFR 1910.1200)

Revision Date 09-Aug-2024

Version 11

1. IDENTIFICATION

Product identifier

Product Name 1C FORM-A-GASKET #1 SEALANT 11OZ

Other means of identification

Product Code 80003

Recommended use of the chemical and restrictions on use

Recommended Use Sealant

Uses advised against No information available

Details of the supplier of the safety data sheet

Manufacturer Address

ITW Permatex, Inc.
6875 Parkland Blvd.
Solon, Ohio 44139 USA
Telephone: 1-87-Permatex
(866) 732-9502

May Also Be Distributed by:

ITW Permatex Canada
101-2360 Bristol Circle
Oakville, ON Canada L6H 6M5
Telephone: (800) 924-6994

Company Phone Number 866-732-9502

24-hour emergency phone number

Chem-Tel: 800-255-3924
International Emergency:
00+1+ 813-248-0585
Contract Number: MIS0003453

E-mail address: mail@permatex.com

2. HAZARDS IDENTIFICATION

Classification

OSHA Regulatory Status

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Carcinogenicity	Category 1A
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Label elements

Emergency Overview

Signal word

Danger

May cause cancer



Appearance Reddish golden brown **Physical state** Paste / Gel Liquid **Odor** Alcohol

Precautionary Statements - Prevention

Obtain special instructions before use
Do not handle until all safety precautions have been read and understood
Use personal protective equipment as required

Precautionary Statements - Response

If exposed or concerned: Get medical advice/attention

Precautionary Statements - Storage

Store locked up

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Not applicable

Other Information

May be harmful if swallowed. Toxic to aquatic life with long lasting effects. Toxic to aquatic life.

Unknown acute toxicity 27.07 % of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical name	CAS No.	Weight-%
KAOLIN	1332-58-7	50 - <100%
FUMARATED RESIN	65997-04-8	10 - <25%
ETHANOL	64-17-5	10 - <25%
2-PROPANOL	67-63-0	1 - <2.5%
TITANIUM DIOXIDE	13463-67-7	0.5 - <1%
CRYSTALLINE SILICA	14808-60-7	0.5 - <1%
METHANOL	67-56-1	0.5 - <1%
METHYL ISOBUTYL KETONE	108-10-1	0.1 - <0.5%

4. FIRST AID MEASURES**Description of first aid measures**

General advice Get medical advice/attention if you feel unwell.

Eye contact IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

Skin contact	IF ON SKIN: Wash with soap and water. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
Inhalation	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If symptoms persist, call a physician.
Ingestion	IF SWALLOWED: Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a physician.
Self-protection of the first aider	Ensure that medical personnel are aware of the material(s) involved and take precautions to protect themselves.

Most important symptoms and effects, both acute and delayed

Symptoms May cause allergic skin reaction.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE-FIGHTING MEASURES**Suitable extinguishing media**

Carbon dioxide (CO₂), Use dry chemical, Foam

Unsuitable extinguishing media

None

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES**Personal precautions, protective equipment and emergency procedures**

Personal precautions Ensure adequate ventilation, especially in confined areas. Avoid contact with eyes and skin. Use personal protective equipment as required.

Environmental precautions

Environmental precautions See section 12 for additional ecological information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Ensure adequate ventilation. Soak up with inert absorbent material. Sweep up and shovel into suitable containers for disposal. Use personal protective equipment as required.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. HANDLING AND STORAGE**Precautions for safe handling**

Advice on safe handling

Handle in accordance with good industrial hygiene and safety practice. Avoid breathing vapors or mists. Avoid contact with skin, eyes or clothing. Wash thoroughly after handling. Wash contaminated clothing before reuse. Use personal protective equipment as required.

Conditions for safe storage, including any incompatibilities**Storage Conditions**

Store in a well-ventilated place. Keep cool.

Incompatible materials

Strong oxidizing agents

8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Control parameters****Exposure Guidelines**

Chemical name	ACGIH TLV	OSHA PEL	NIOSH
KAOLIN 1332-58-7	TWA: 2 mg/m ³ particulate matter containing no asbestos and <1% crystalline silica, respirable particulate matter	TWA: 15 mg/m ³ total dust TWA: 5 mg/m ³ respirable fraction (vacated) TWA: 10 mg/m ³ total dust (vacated) TWA: 5 mg/m ³ respirable fraction	TWA: 10 mg/m ³ total dust TWA: 5 mg/m ³ respirable dust
ETHANOL 64-17-5	STEL: 1000 ppm	TWA: 1000 ppm TWA: 1900 mg/m ³ (vacated) TWA: 1000 ppm (vacated) TWA: 1900 mg/m ³	IDLH: 3300 ppm TWA: 1000 ppm TWA: 1900 mg/m ³
2-PROPANOL 67-63-0	TWA: 200 ppm STEL: 400 ppm	TWA: 400 ppm TWA: 980 mg/m ³ (vacated) TWA: 400 ppm (vacated) TWA: 980 mg/m ³ (vacated) STEL: 500 ppm (vacated) STEL: 1225 mg/m ³	IDLH: 2000 ppm TWA: 400 ppm TWA: 980 mg/m ³ STEL: 500 ppm STEL: 1225 mg/m ³
TITANIUM DIOXIDE 13463-67-7	TWA: 0.2 mg/m ³ nanoscale respirable particulate matter TWA: 2.5 mg/m ³ finescale respirable particulate matter	TWA: 15 mg/m ³ total dust (vacated) TWA: 10 mg/m ³ total dust	IDLH: 5000 mg/m ³ TWA: 2.4 mg/m ³ CIB 63 fine TWA: 0.3 mg/m ³ CIB 63 ultrafine, including engineered nanoscale
CRYSTALLINE SILICA 14808-60-7	TWA: 0.025 mg/m ³ respirable particulate matter	TWA: 50 µg/m ³ TWA: 50 µg/m ³ excludes construction work, agricultural operations, and exposures that result from the processing of sorptive clays (vacated) TWA: 0.1 mg/m ³ respirable dust : (250)/(%SiO ₂ + 5) mppcf TWA respirable fraction : (10)/(%SiO ₂ + 2) mg/m ³ TWA respirable fraction	IDLH: 50 mg/m ³ respirable dust TWA: 0.05 mg/m ³ respirable dust
METHANOL 67-56-1	TWA: 200 ppm STEL: 250 ppm Sk*	TWA: 200 ppm TWA: 260 mg/m ³ (vacated) TWA: 200 ppm (vacated) TWA: 260 mg/m ³ (vacated) STEL: 250 ppm (vacated) STEL: 325 mg/m ³ (vacated) Sk*	IDLH: 6000 ppm TWA: 200 ppm TWA: 260 mg/m ³ STEL: 250 ppm STEL: 325 mg/m ³
METHYL ISOBUTYL KETONE 108-10-1	TWA: 20 ppm STEL: 75 ppm	TWA: 100 ppm TWA: 410 mg/m ³ (vacated) TWA: 50 ppm (vacated) TWA: 205 mg/m ³ (vacated) STEL: 75 ppm (vacated) STEL: 300 mg/m ³	IDLH: 500 ppm TWA: 50 ppm TWA: 205 mg/m ³ STEL: 75 ppm STEL: 300 mg/m ³

NIOSH IDLH Immediately Dangerous to Life or Health

Appropriate engineering controls

Engineering Controls

Showers
Eyewash stations
Ventilation systems

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin and body protection Wear protective natural rubber, nitrile rubber, Neoprene™ or PVC gloves.

Respiratory protection Use NIOSH-approved air-purifying respirator with organic vapor cartridge or canister, as appropriate.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice. Regular cleaning of equipment, work area and clothing is recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical state Paste / Gel Liquid
Appearance Reddish golden brown
Odor Alcohol
Odor threshold No information available

Property	Values	Remarks • Method
pH	No information available	
Melting point / freezing point	No information available	
Boiling point / boiling range	82 °C / 180 °F	
Flash point	No information available °C / °F	ASTM D 4359
Evaporation rate	7.7	Butyl acetate = 1
Flammability (solid, gas)	No information available	
Flammability Limit in Air		
Upper flammability limit:	No information available	
Lower flammability limit:	No information available	
Vapor pressure	33 mmHg @ 68°F	
Vapor density	>1	Air = 1
Relative density	1.44	
Water solubility	Partially soluble	
Solubility(ies)	No information available	
Partition coefficient	No information available	
Autoignition temperature	No information available	
Hyphen	No information available	
Kinematic viscosity	No information available	
Dynamic viscosity	No information available	
Explosive properties	No information available	
Oxidizing properties	No information available	

Other information

Softening point No information available
Molecular weight No information available
VOC content 13.5%
Density No information available
Bulk density No information available
SADT (self-accelerating decomposition temperature) No information available

10. STABILITY AND REACTIVITY

Reactivity

No information available

Chemical stability

Stable under normal conditions

Possibility of hazardous reactions

None under normal processing.

Conditions to avoid

Excessive heat.

Incompatible materials

Strong oxidizing agents

Hazardous decomposition products

Carbon oxides

Aldehydes

Carboxylic acids

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation	May cause irritation of respiratory tract.
Eye contact	Contact with eyes may cause irritation. May cause redness and tearing of the eyes.
Skin contact	May cause skin irritation and/or dermatitis. May cause sensitization by skin contact.
Ingestion	Ingestion may cause irritation to mucous membranes.

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
KAOLIN 1332-58-7	> 5000 mg/kg (Rat)	> 5000 mg/kg (Rat)	-
FUMARATED RESIN 65997-04-8	> 2000 mg/kg (Rat)	= 2000 mg/kg (Rat)	-
ETHANOL 64-17-5	= 7060 mg/kg (Rat)	-	= 116.9 mg/L (Rat) 4 h = 133.8 mg/L (Rat) 4 h
2-PROPANOL 67-63-0	5050 mg/kg	12800 mg/kg	> 10000 ppm (Rat) 6 h
TITANIUM DIOXIDE 13463-67-7	> 2000 mg/kg (Rat)	-	> 5.09 mg/L (Rat) 4 h
METHANOL 67-56-1	= 6200 mg/kg (Rat)	= 15840 mg/kg (Rabbit)	= 22500 ppm (Rat) 8 h
METHYL ISOBUTYL KETONE 108-10-1	= 2080 mg/kg (Rat)	= 3000 mg/kg (Rabbit)	2000 - 4000 ppm (Rat) 4 h

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization No information available.

Germ cell mutagenicity No information available.

Carcinogenicity The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
ETHANOL 64-17-5	A3	Group 1	Known	X
TITANIUM DIOXIDE 13463-67-7	A3	Group 2B	-	X
CRYSTALLINE SILICA	A2	Group 1	Known	X

14808-60-7				
METHYL ISOBUTYL KETONE 108-10-1	A3	Group 2B	-	X

ACGIH (American Conference of Governmental Industrial Hygienists)

A2 - *Suspected Human Carcinogen*

A3 - *Animal Carcinogen*

IARC (International Agency for Research on Cancer)

Group 3 - *Not Classifiable as to Carcinogenicity in Humans*

Group 1 - *Carcinogenic to Humans*

Group 2B - *Possibly Carcinogenic to Humans*

NTP (National Toxicology Program)

Known - *Known Carcinogen*

Occupational Safety and Health Administration of the US Department of Labor

X - *Present*

Chronic toxicity

May cause adverse effects on the bone marrow and blood-forming system. May cause adverse liver effects. Contains a known or suspected reproductive toxin.

Target organ effects

Thyroid, Blood, Central nervous system, Eyes, Liver, Reproductive system, Respiratory system, Skin.

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral) 4934 mg/kg

ATEmix (dermal) 6070 mg/kg ppm

ATEmix (inhalation-dust/mist) 55.5 mg/l

ATEmix (inhalation-vapor) 1335.4 mg/l

12. ECOLOGICAL INFORMATION

Ecotoxicity

Toxic to aquatic life with long lasting effects

0 % of the mixture consists of component(s) of unknown hazards to the aquatic environment

Persistence and degradability

No information available.

Bioaccumulation

No information available.

Mobility

No information available.

Chemical name	Partition coefficient
FUMARATED RESIN 65997-04-8	7
ETHANOL 64-17-5	-0.35
2-PROPANOL 67-63-0	0.05
METHANOL 67-56-1	-0.77
METHYL ISOBUTYL KETONE 108-10-1	1.9

Other adverse effects

No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes

Disposal should be in accordance with applicable regional, national and local laws and

regulations.

Contaminated packaging

Do not reuse container.

This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical name	California Hazardous Waste Status
ETHANOL 64-17-5	Toxic Ignitable
2-PROPANOL 67-63-0	Toxic Ignitable
METHANOL 67-56-1	Toxic Ignitable

14. TRANSPORT INFORMATION

DOT

UN number or ID number UN3082
Proper shipping name Environmentally hazardous substance, liquid, n.o.s. (Fumarated Resin)
Transport hazard class(es) 9
Packing group III

IATA

UN number or ID number UN3082
UN proper shipping name Environmentally hazardous substance, liquid, n.o.s. (Fumarated Resin)
Transport hazard class(es) 9
Packing group III

IMDG

UN number or ID number UN3082
UN proper shipping name Environmentally hazardous substance, liquid, n.o.s. (Fumarated Resin)
Transport hazard class(es) 9
Packing group III

15. REGULATORY INFORMATION

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	Not determined
IECSC	Complies
KECI	Complies
PICCS	Complies
AICS	Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECI - Korean Existing Chemicals Inventory
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical name	SARA 313 - Threshold Values %
2-PROPANOL - 67-63-0	1.0
METHANOL - 67-56-1	1.0
METHYL ISOBUTYL KETONE - 108-10-1	0.1

SARA 311/312 Hazard Categories

Acute health hazard	Yes
Chronic Health Hazard	Yes
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical name	Hazardous Substances RQs	Extremely Hazardous Substances RQs	Reportable Quantity (RQ)
METHANOL 67-56-1	5000 lb	-	RQ 5000 lb final RQ RQ 2270 kg final RQ
METHYL ISOBUTYL KETONE 108-10-1	5000 lb	-	RQ 5000 lb final RQ RQ 2270 kg final RQ

US State Regulations**California Proposition 65**

This product contains the following Proposition 65 chemicals:

Chemical name	California Proposition 65
ETHANOL 64-17-5	Carcinogen Developmental
TITANIUM DIOXIDE 13463-67-7	*Carcinogen (airborne, unbound particles of respirable size)
CRYSTALLINE SILICA 14808-60-7	*Carcinogen
METHANOL 67-56-1	Developmental
METHYL ISOBUTYL KETONE 108-10-1	Carcinogen Developmental

- Ethanol has been shown to be carcinogenic in long-term studies only when consumed as alcoholic beverage
- Ethanol has been shown to be a reproductive toxin only when consumed as an alcoholic beverage
- *The asterisked chemical(s) listed are not subject to Proposition 65 because they are not airborne in the finished product

U.S. State Right-to-Know Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
KAOLIN 1332-58-7	X	X	X
ETHANOL 64-17-5	X	X	X
2-PROPANOL 67-63-0	X	X	X
WATER 7732-18-5	-	-	X
CRYSTALLINE SILICA 14808-60-7	X	X	X
METHYL ISOBUTYL KETONE	X	X	X

108-10-1			
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U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

WHMIS Hazard Class

D2B - Toxic materials

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

NFPA	Health hazards 2	Flammability 1	Instability 0	-
HMIS	Health hazards 2	Flammability 1	Physical hazards 0	Personal protection B

Revision Date

09-Aug-2024

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End of Safety Data Sheet